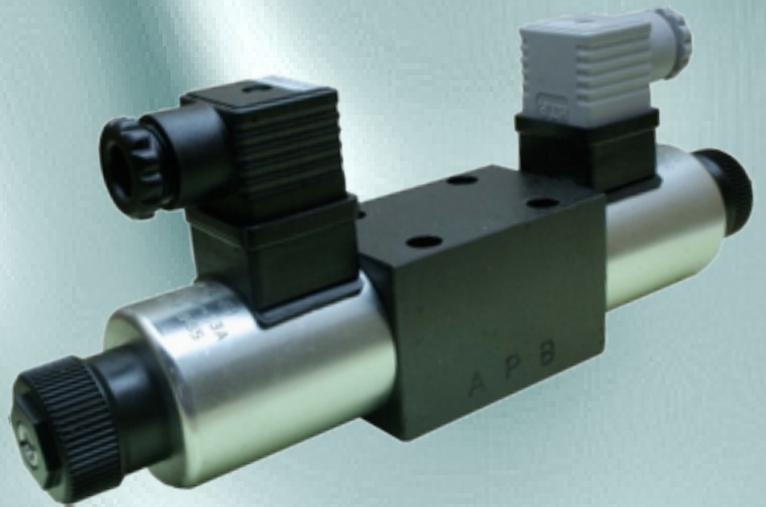
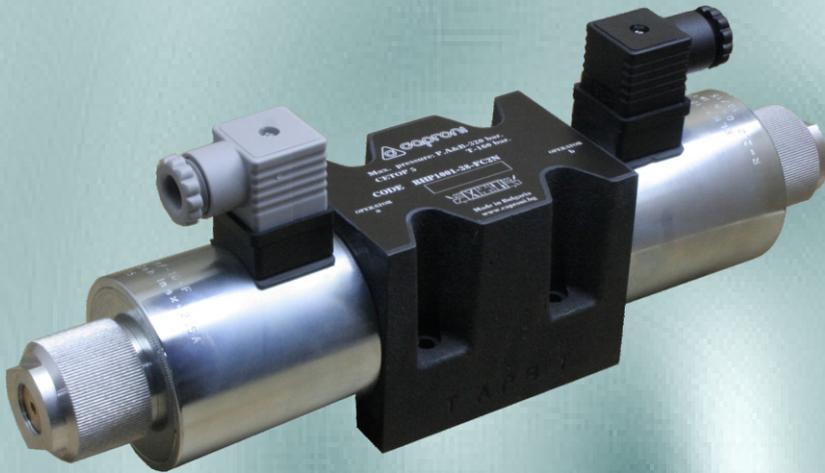


Caproni



PROPORTIONAL VALVES

CONTENTS:

Page

RHP06... ..	1/20...3/20
RHP10... ..	4/20...7/20
F RTP06... ..	8/20...10/20
RVP10... ..	11/20...12/20
RVPB06... ..	13/20...14/20
RVPB06P... ..	15/20...16/20
EDAR1211-1-25	17/20...18/20
EDAR1211-2-25	19/20...20/20

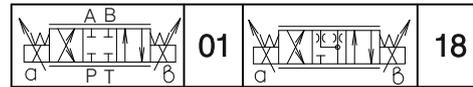
PROPORTIONAL DIRECTIONAL CONTROL VALVES WITHOUT FEEDBACK - CETOP 3

GENERAL DESCRIPTION

The RHP06...-07-F... valve is used to control the speed and direction of hydraulic actuators.

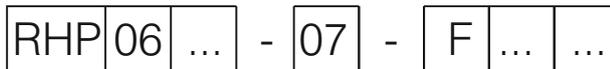


Symbol



- ✓ 4/3- way directional control valves with proportional solenoid operation without feedback
- ✓ Removable coils-quick replacement and rotation in any direction without leakage from the system
- ✓ Manual override option (push button)
- ✓ Mounting surface CETOP3 (NG6)

ORDERING CODE



Proportional directional control valve

Nominal size

Functional symbol: **01**
18

Nominal flow: 7l/min

Climatic realization:

N - normal
T - tropical

Connectors:

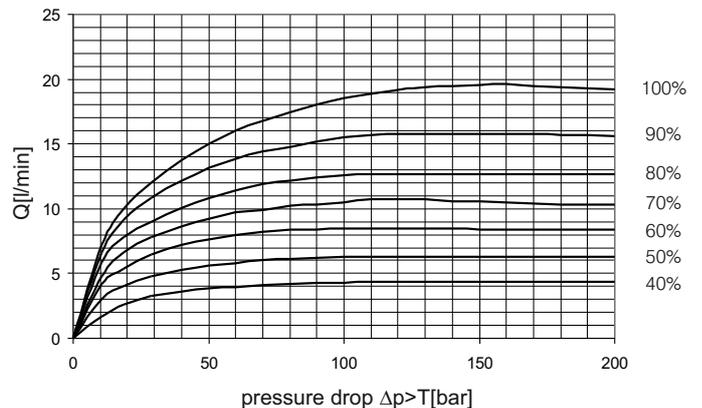
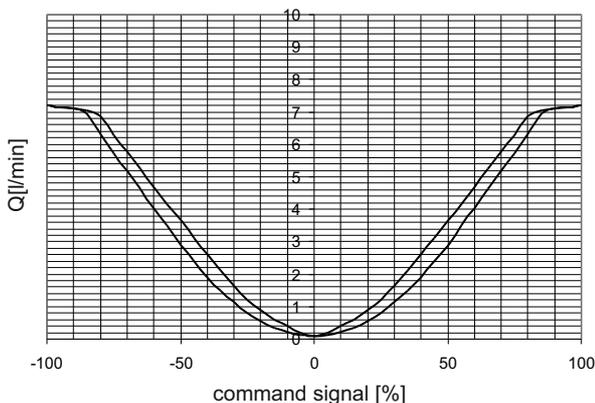
- C1** - without connectors
- C2** - with connectors by DIN24650
- C3** - with connectors by DIN24650 with light indicator

Modification

CHARACTERISTICS

Measured at: PWM 170Hz. , $I_{max}=1,8A$, $I_{min}=0,8A$, $t=45+5^{\circ}C$

% command signal



PROPORTIONAL DIRECTIONAL CONTROL VALVES WITHOUT FEEDBACK - CETOP 3
TECHNICAL DATA
GENERAL

DATA	UNIT	VALUE/RANGE
Installation position		optional , preferably horizontal
Ambient temperature range	°C	-20...+50
Weight double solenoid valve	kg	2,200
Hysteresis	%	<6
Repeatability	%	±1,5

HYDRAULIC

Max. pressure	port P , A & B port T	MPa MPa	32 16
Rated flow (at Δp 0,5MPa. per metering edge)		l/min	7
Hydraulic fluid-mineral oil: -viscosity -filtration degree to acc. ISO 4406 -temperature		mm ² /s class °C	10...400 18/16/13 -20...80

ELECTRICAL

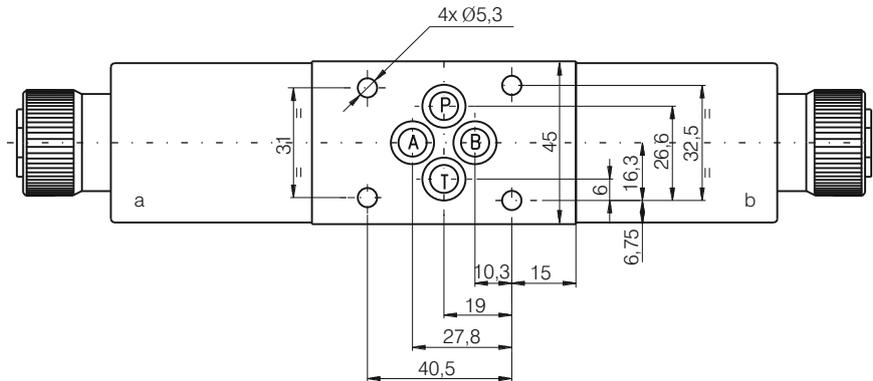
Cyclic duration		%	100
Waterproof			IP65
Heat insulation			H
Coil resistance	cold warm	Ω	2,2 3
Max current		A	2,5

AMPLIFIER
EDAR 1211-2-25 - Order separately

PROPORTIONAL DIRECTIONAL CONTROL VALVES WITHOUT FEEDBACK - CETOP 3

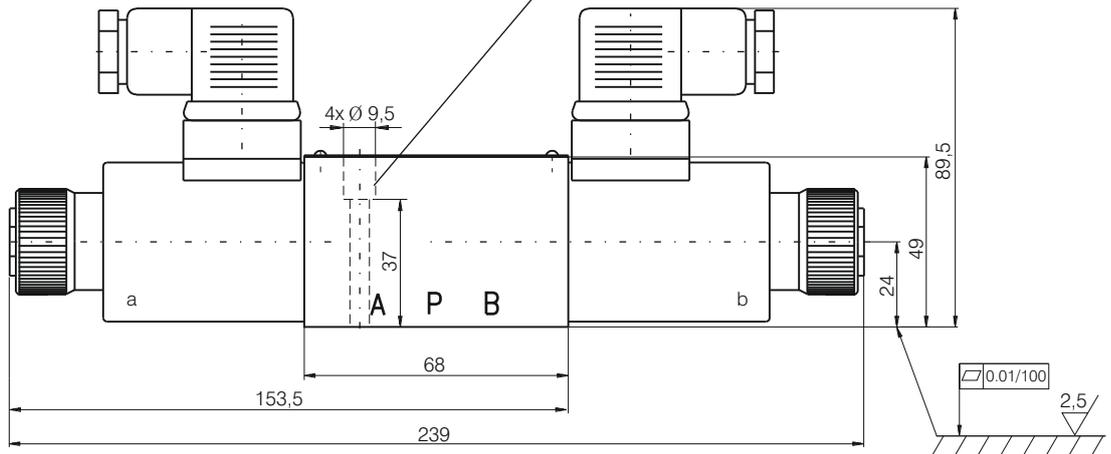
DIMENSIONS

All dimensions are shown in mm.



Gray or white plug connectors for solenoid "a", black connectors for solenoid "b" and transparent for solenoids with light indicator.

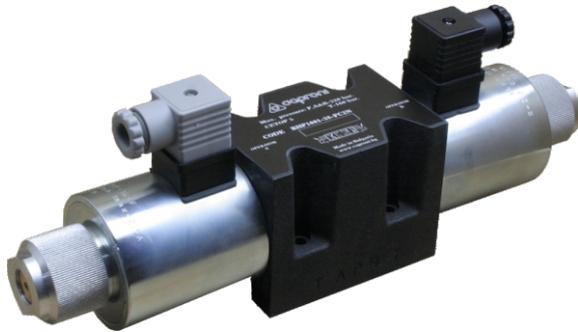
Standard fixing bolts M5x45 (10,9 class recommended). Torque 6...8 Nm.



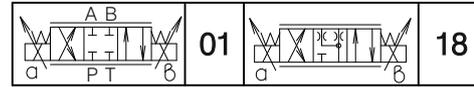
PROPORTIONAL DIRECTIONAL CONTROL VALVES WITHOUT FEEDBACK - CETOP 5

GENERAL DESCRIPTION

The RHP10...-...-F... valve is used to control the speed and direction of hydraulic actuators.

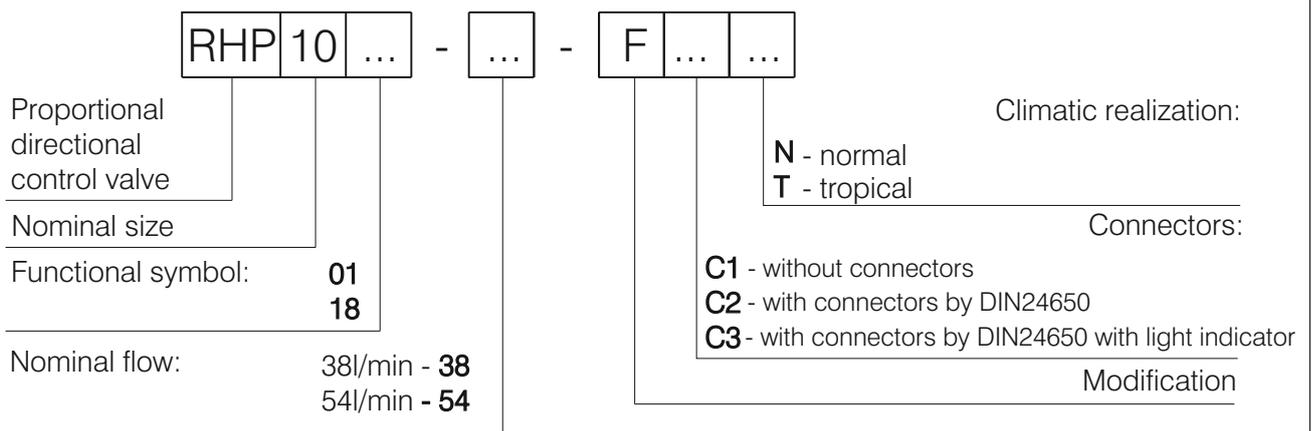


Symbol



- ✓ 4/3- way directional control valves with proportional solenoid operation without feedback
- ✓ Removable coils-quick replacement and rotation in any direction without leakage from the system
- ✓ Manual override option (push button)
- ✓ Mounting surface CETOP5 (NG10)

ORDERING CODE



PROPORTIONAL DIRECTIONAL CONTROL VALVES WITHOUT FEEDBACK - CETOP 5
TECHNICAL DATA
GENERAL

DATA	UNIT	VALUE/RANGE
Installation position		optional , preferably horizontal
Ambient temperature range	°C	-20...+50
Weight double solenoid valve	kg	6,700
Hysteresis	%	<6
Repeatability	%	±1,5

HYDRAULIC

Max. pressure	port P , A & B port T	MPa MPa	32 16
Rated flow (at Δp 0,5MPa. per metering edge)		l/min	38/54
Hydraulic fluid-mineral oil: -viscosity -filtration degree to acc. ISO 4406 -temperature		mm ² /s class °C	10...400 18/16/13 -20...80

ELECTRICAL

Cyclic duration		%	100
Waterproof			IP65
Heat insulation			H
Coil resistance	cold warm	Ω	2,2 3
Max current		A	2,5

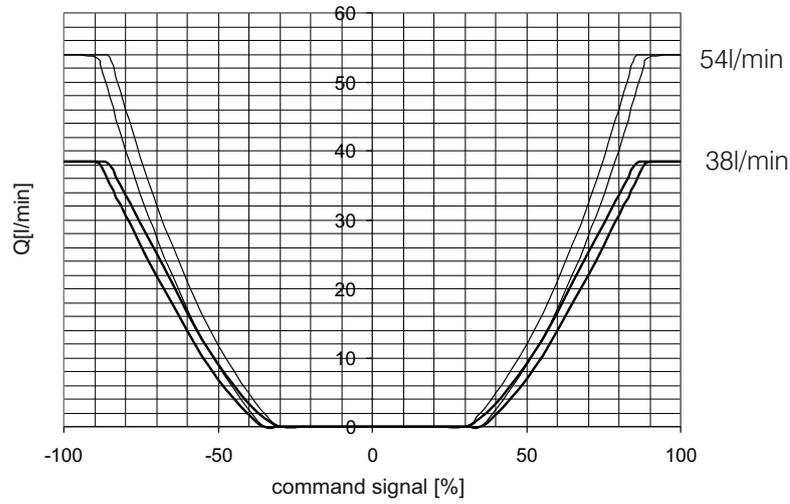
AMPLIFIER
EDAR 1211-2-25 - Order separately

These digital amplifier EDAR 1211-2-25 is designed to control direct operated proportional directional control valves without feedback - see "List: EDAR1211-2-25" and "OI:EDAR1211-...".

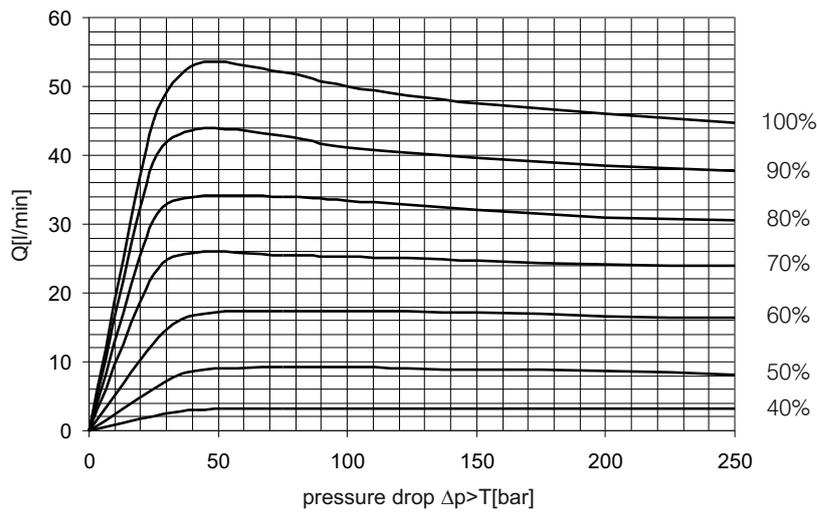
PROPORTIONAL DIRECTIONAL CONTROL VALVES WITHOUT FEEDBACK - CETOP 5

CHARACTERISTICS

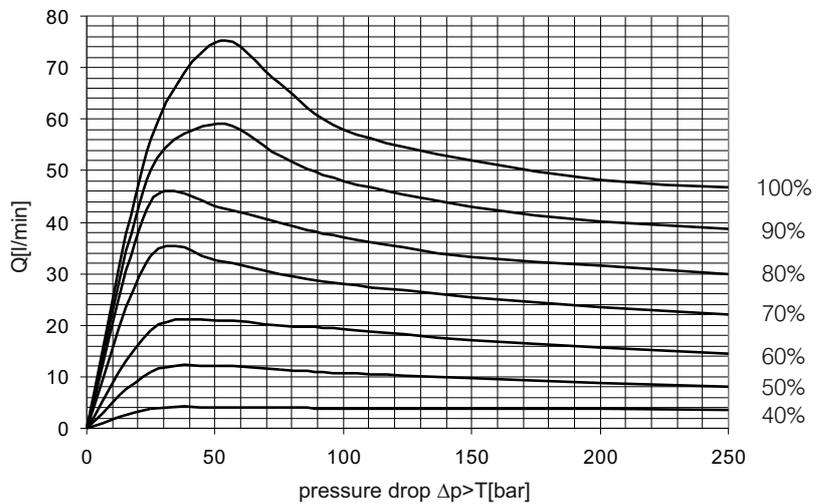
Measured at: PWM 100Hz. , $I_{max}=2,5A$, $I_{min}=0A$, $t=45+5^{\circ}C$



% command signal



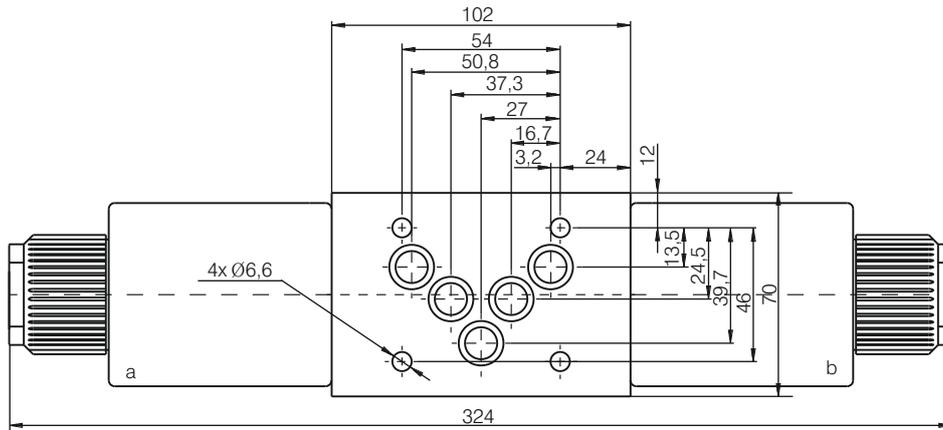
% command signal



PROPORTIONAL DIRECTIONAL CONTROL VALVES WITHOUT FEEDBACK - CETOP 5

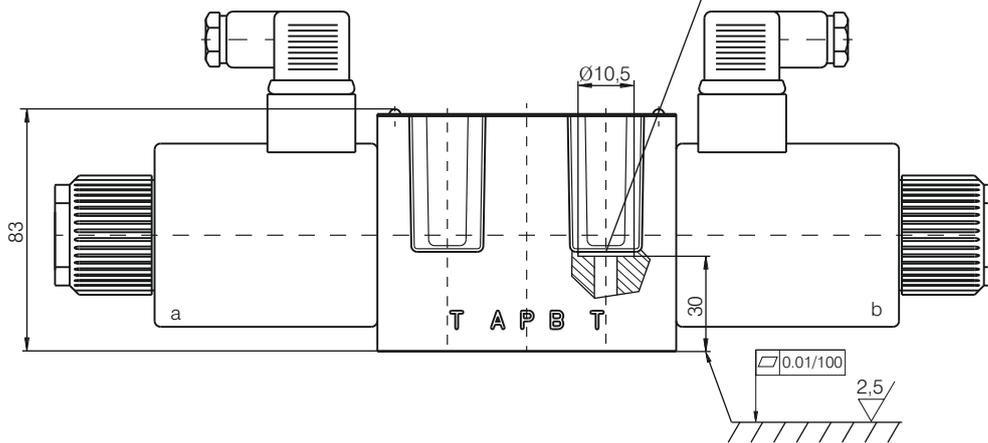
DIMENSIONS

All dimensions are shown in mm.



Gray or white plug connectors for solenoid "a", black connectors for solenoid "b" and transparent for solenoids with light indicator.

Standard fixing bolts M6x40 (10,9 class recommended). Torque 11...14 Nm.



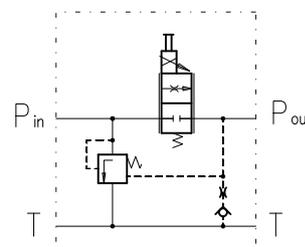
PROPORTIONAL FLOW REGULATOR 3-WAY STACKABLE WITHOUT FEEDBACK

GENERAL DESCRIPTION

The F RTP06... valve is used to control the speed of hydraulic actuators. This valve is designed for assembling with other valves for stackable control blocks.



Symbol



- ✓ 3- way flow regulator with proportional solenoid operation without feedback
- ✓ Removable coils-quick replacement and rotation in any direction without leakage from the system
- ✓ Manual override option (push button)

ORDERING CODE

F RTP 06 - 25 - GF

Proportional flow regulator

Nominal size

Nominal flow: 25l/min

Modification

N - normal
T - tropical

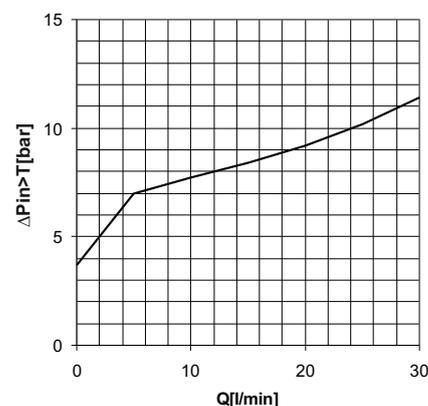
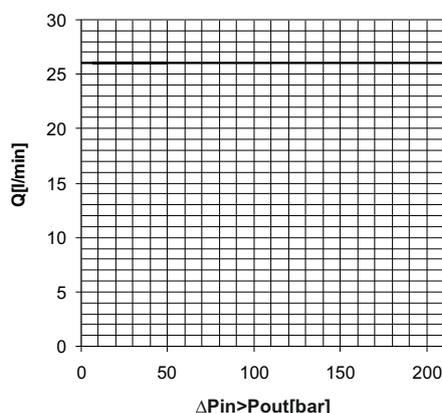
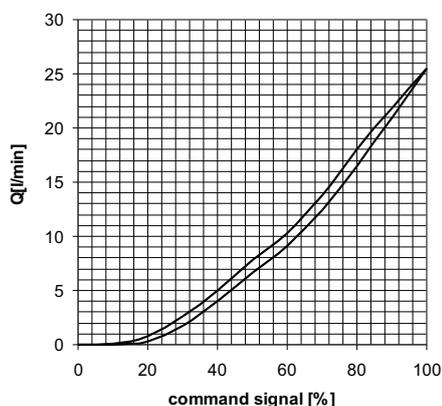
Climatic realization:

Connector:

- C1 - without connector
- C2 - with connector by DIN24650
- C3 - with connector by DIN24650 with light indicator

CHARACTERISTICS

Measured at: PWM 120Hz. , $I_{max}=2,5A$, $I_{min}=1A$, $t=45^{\circ}C$



PROPORTIONAL FLOW REGULATOR 3-WAY STACKABLE WITHOUT FEEDBACK
TECHNICAL DATA
GENERAL

DATA	UNIT	VALUE/RANGE
Installation position		optional , preferably horizontal
Ambient temperature range	°C	-20...+50
Weight	kg	1,600
Hysteresis	%	<6
Repeatability	%	±1,5

HYDRAULIC

Max. operating pressure	MPa	21
Regulated flow Max. inlet flow	l/min	25 40
Hydraulic fluid-mineral oil: -viscosity -filtration degree to acc. ISO 4406 -temperature	mm ² /s class °C	10...400 18/16/13 -20...80

ELECTRICAL

Cyclic duration	%	100
Waterproof		IP65
Heat insulation		H
Coil resistance	Ω	2,2 3
		cold warm
Max current	A	2,5

AMPLIFIER
EDAR 1211-1 -25 Order separately

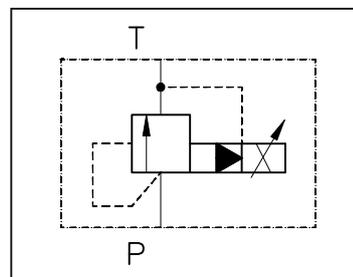
PROPORTIONAL PILOT OPERATED PRESSURE RELIEF VALVE

GENERAL DESCRIPTION

The RVP10... valve is designed to limit the pressure in a hydraulic system in proportion to the applied electrical input. The valve is normally open, cartridge type and increases the system pressure by increasing control input signal.



Symbol



- ✓ Removable coils for quick replacement and rotation in any direction without leakage from the system
- ✓ Standard industrial common cavity CC10-2 - see "Cavities and bodies" brochure
- ✓ External electronics

ORDERING CODE



Proportional pressure relief valve

Nominal size

Max. regulating pressure:

up to 350bar - **350**
up to 205bar - **205**

N - normal
T - tropical

Climatic realization:

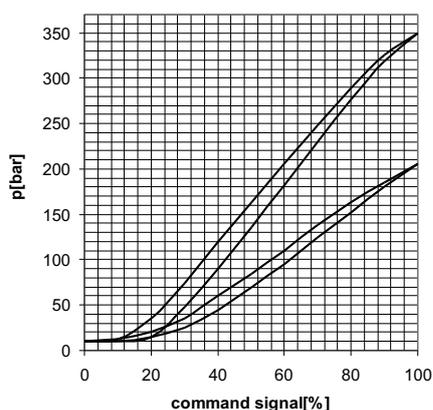
Connector:

C1 - without connector
C2 - with connector by DIN24650
C3 - with connector by DIN24650 with light indicator

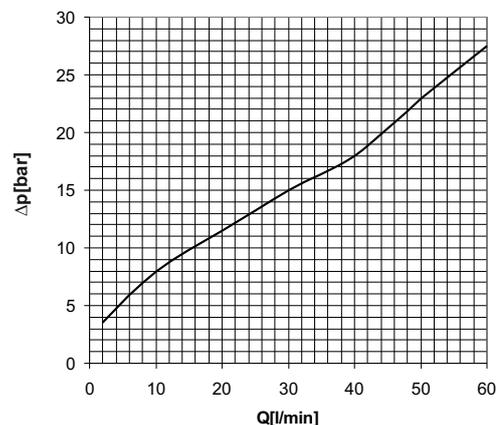
Modification

CHARACTERISTICS

Measured at: PWM 150Hz, $I_{max} = 1,6A$, $I_{min} = 0A$, $Q_{in} = 10l/min$, $t = 45^{\circ}C$



Measured at: $t = 45^{\circ}C$, without command signal



PROPORTIONAL PILOT OPERATED PRESSURE RELIEF VALVE
TECHNICAL DATA
GENERAL

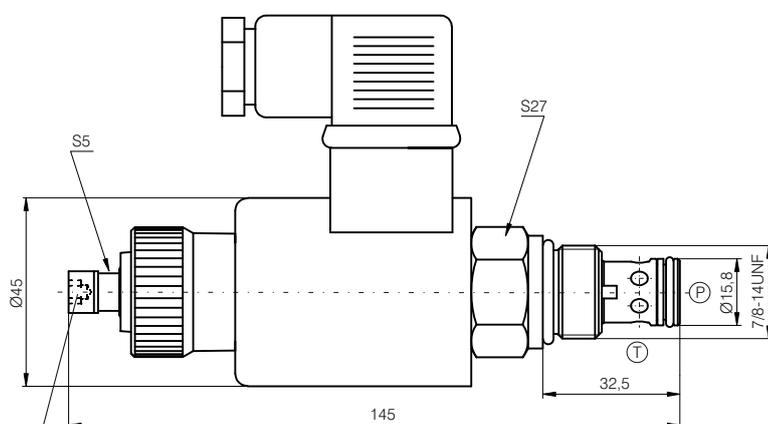
DATA	UNIT	VALUE/RANGE
Installation position		optional , preferably horizontal
Ambient temperature range	°C	-20...+50
Weight	kg	0,700
Hysteresis	%	<8
Repeatability	%	± 1,5

HYDRAULIC

Max. operating pressure	MPa	35
Max. inlet flow	l/min	60
Hydraulic fluid-mineral oil: -viscosity -filtration degree to acc. ISO 4406 -temperature	mm ² /s class °C	10...400 18/16/13 -20...80

ELECTRICAL

Cyclic duration	%	100
Waterproof		IP65
Heat insulation		H
Coil resistance	cold warm	Ω 2,2 3
Max. coil current	A	2,5

AMPLIFIER
EDAR 1211-1-25 - Order separately
DIMENSIONS


All dimensions are shown in mm.

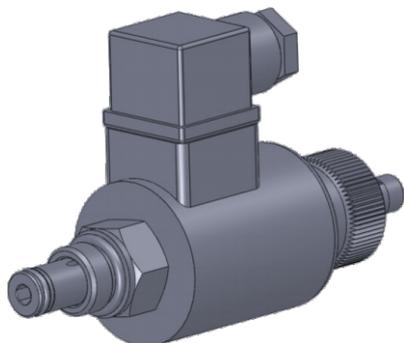
Air bleeding is obligatory for best performance characteristics.

Unscrew partially for air bleeding then screw to stop

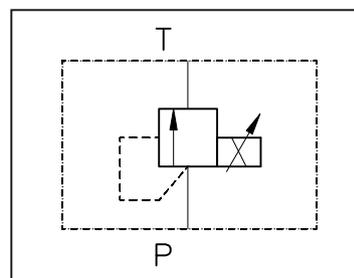
PROPORTIONAL DIRECT OPERATED PRESSURE RELIEF VALVE

GENERAL DESCRIPTION

The RVPB06... valve is designed to limit the pressure in a hydraulic system in proportion to the applied electrical input. The valve is normally open, cartridge type and increases the system pressure by increasing control input signal.



Symbol



- ✓ Removable coils for quick replacement and rotation in any direction without leakage from the system
- ✓ Standard industrial common cavity CC06-2 - see "Cavities and bodies" brochure
- ✓ External electronics

ORDERING CODE

RVPB 06 - ... - F

Proportional pressure relief valve

Nominal size

Max. regulating pressure:

up to 350bar - **350**
up to 250bar - **250**

Climatic realization:

N - normal
T - tropical

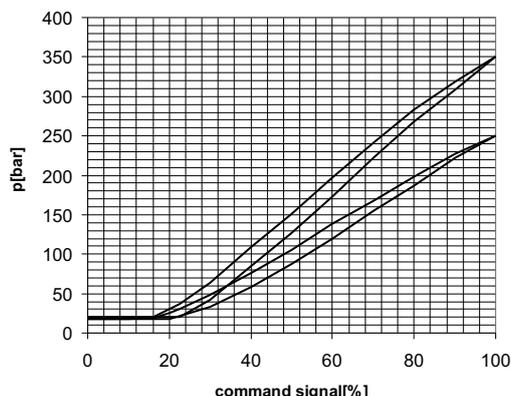
Connector:

C1 - without connector
C2 - with connector by DIN24650
C3 - with connector by DIN24650 with light indicator

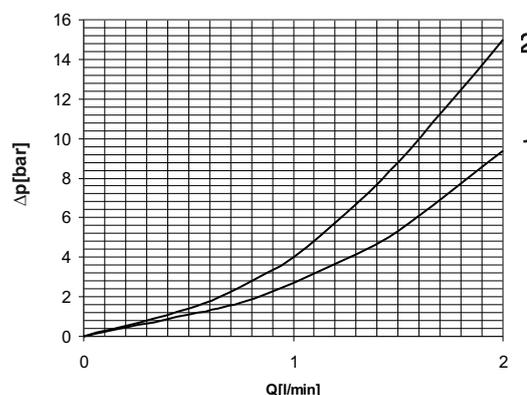
Modification

CHARACTERISTICS

Measured at: PWM 150Hz, $I_{max}=2A$,
 $I_{min}=0A$, $Q_{in}=1,5l/min$, $t=45^{\circ}C$



Measured at: $t=45^{\circ}C$, without command signal
1 - RVPB06-250... ; **2** - RVPB06-350...



PROPORTIONAL DIRECT OPERATED PRESSURE RELIEF VALVE
TECHNICAL DATA
GENERAL

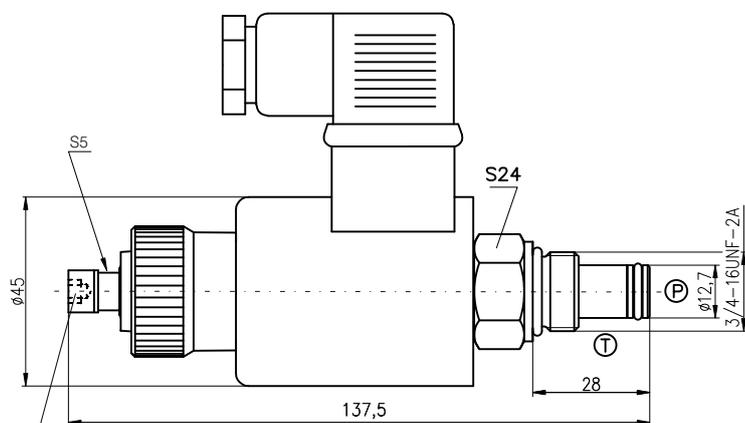
DATA	UNIT	VALUE/RANGE
Installation position		optional , preferably horizontal
Ambient temperature range	°C	-20...+50
Weight	kg	0,600
Hysteresis	%	<8
Repeatability	%	±1,5

HYDRAULIC

Max. operating pressure	MPa	35
Max. inlet flow	l/min	2
Hydraulic fluid-mineral oil: -viscosity -filtration degree to acc. ISO 4406 -temperature	mm ² /s class °C	10...400 18/16/13 -20...80

ELECTRICAL

Cyclic duration	%	100
Waterproof		IP65
Heat insulation		H
Coil resistance	cold warm	Ω 2,2 3
Max. coil current	A	2,5

AMPLIFIER
EDAR 1211-1-25 - Order separately
DIMENSIONS


All dimensions are shown in mm.

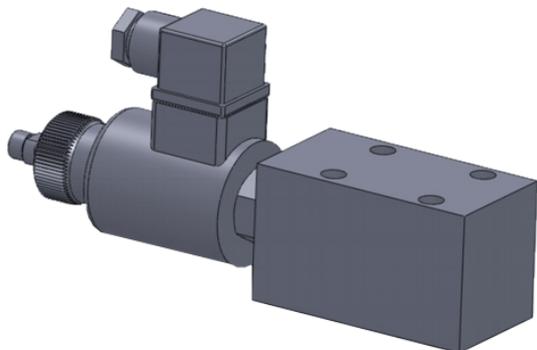
Air bleeding is obligatory for best performance characteristics.

Unscrew partially for air bleeding then screw to stop

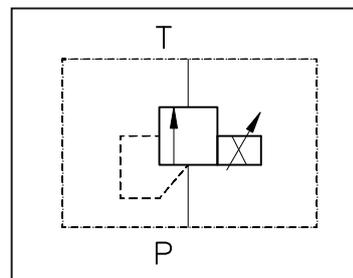
PROPORTIONAL DIRECT OPERATED PRESSURE RELIEF VALVE

GENERAL DESCRIPTION

The RVPB06P... valve is designed to limit the pressure in a hydraulic system in proportion to the applied electrical input. The valve is normally open, for plate mounting and increases the system pressure by increasing control input signal.



Symbol



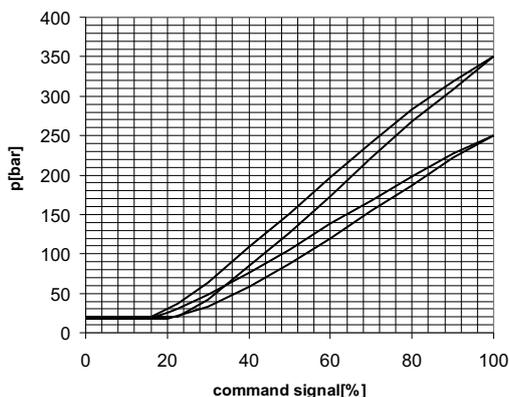
- ✓ Removable coils for quick replacement and rotation in any direction without leakage from the system
- ✓ Plate mounting connection CETOP3
- ✓ External electronics

ORDERING CODE

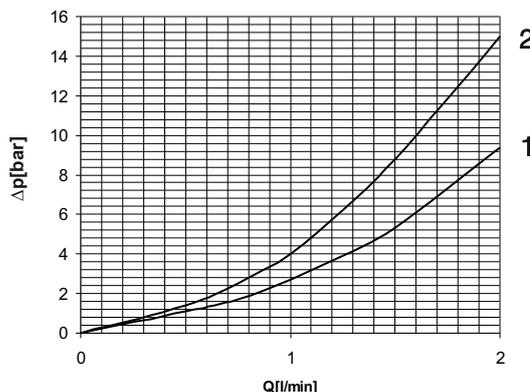
RVPB	06	P	-	...	-	F
Proportional pressure relief valve						Climatic realization:		
Nominal size						N - normal		
For plate mounting						T - tropical		
Max. regulating pressure:						Connector:		
up to 350bar - 350						C1 - without connector		
up to 250bar - 250						C2 - with connector by DIN24650		
						C3 - with connector by DIN24650 with light indicator		
						Modification		

CHARACTERISTICS

Measured at: PWM 150Hz. , $I_{max}=2A$,
 $I_{min}=0A$, $Q_{in}=1,5l/min$, $t=45^{\circ}C$



Measured at: $t=45^{\circ}C$, without command signal
1 - RVPB06P-250... ; **2** - RVPB06P-350...



PROPORTIONAL DIRECT OPERATED PRESSURE RELIEF VALVE
TECHNICAL DATA
GENERAL

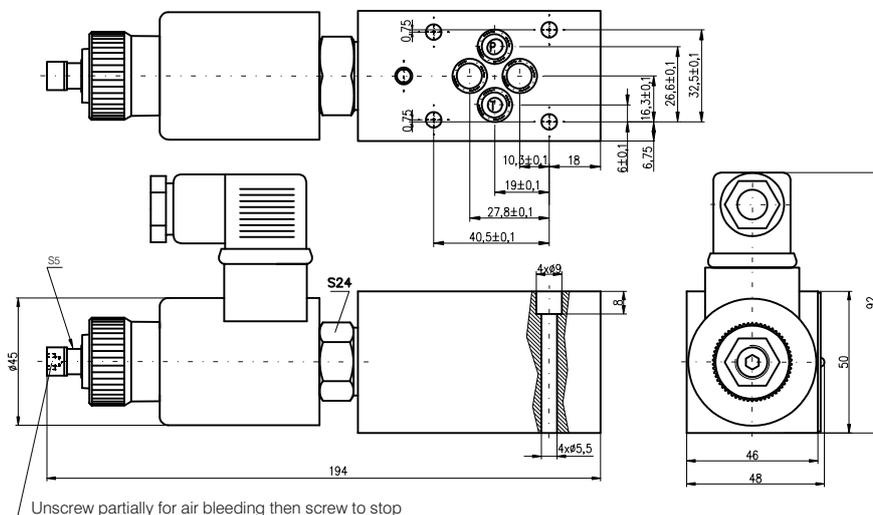
DATA	UNIT	VALUE/RANGE
Installation position		optional , preferably horizontal
Ambient temperature range	°C	-20...+50
Weight	kg	1,600
Hysteresis	%	<8
Repeatability	%	±1,5

HYDRAULIC

Max. operating pressure	MPa	35
Max. inlet flow	l/min	2
Hydraulic fluid-mineral oil: -viscosity -filtration degree to acc. ISO 4406 -temperature	mm ² /s class °C	10...400 18/16/13 -20...80

ELECTRICAL

Cyclic duration	%	100
Waterproof		IP65
Heat insulation		H
Coil resistance	cold warm	Ω 2,2 3
Max. coil current	A	2,5

AMPLIFIER
EDAR 1211-1-25 - Order separately
DIMENSIONS


All dimensions are shown in mm.

Air bleeding is obligatory for best performance characteristics.

Unscrew partially for air bleeding then screw to stop

DIGITAL AMPLIFIER FOR PROPORTIONAL VALVES WITHOUT FEEDBACK

GENERAL DESCRIPTION

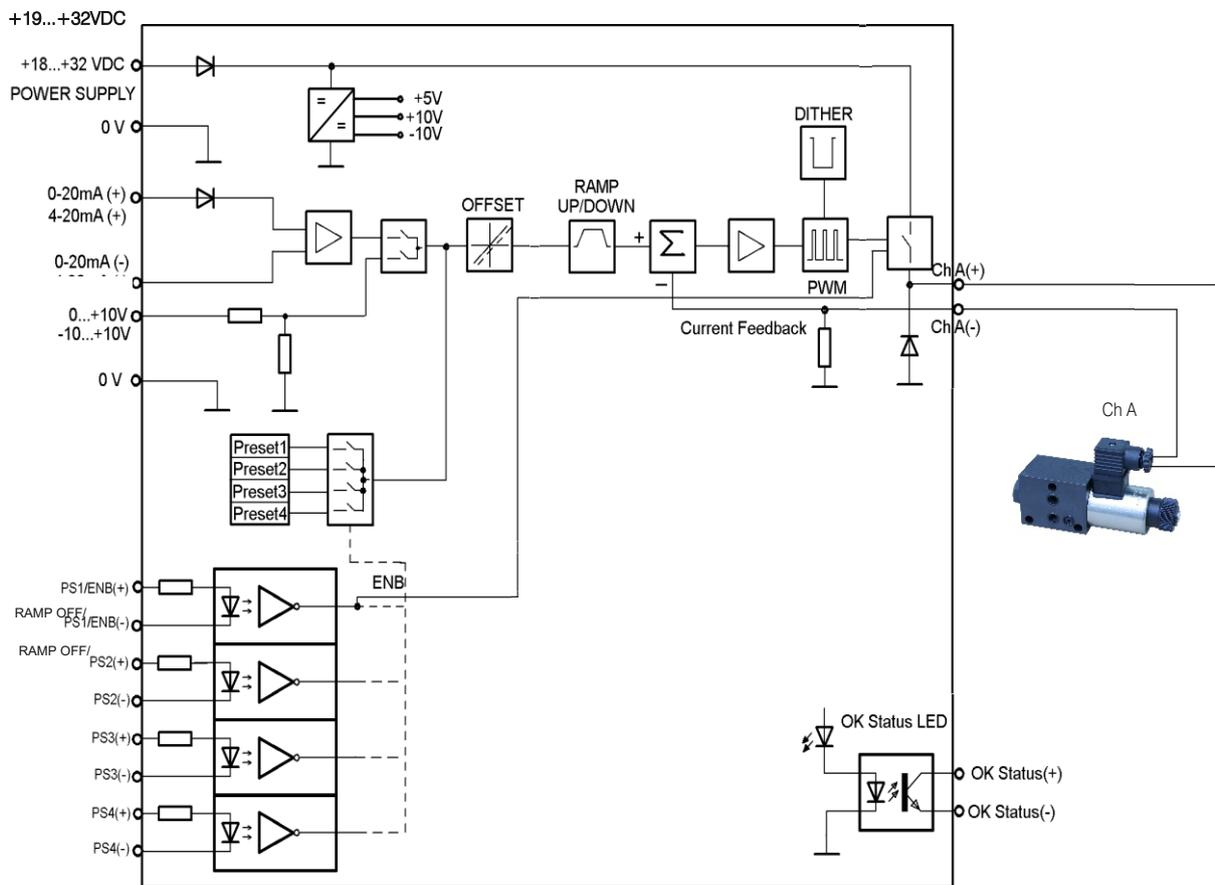


This digital amplifier EDAR 1211-1-25 is designed to control direct operated proportional directional control valves and proportional flow regulators with one solenoid without feedback.

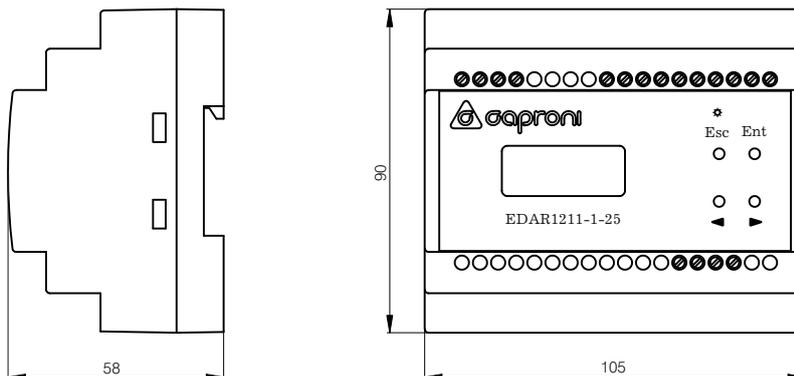
- There are few adjustments for base parameters:
- Imax. to control the maximum current to the solenoid
 - Imin. to correct the positive overlap (dead band elimination)
 - Ramps to set increasing/decreasing time on channel "a"
 - PWM to regulate hysteresis and stability (accuracy) of the valve -
 - high frequency - high accuracy , high hysteresis
 - low frequency - low accuracy , low hysteresis.

The adjustment sets realized by 4 push buttons on the front cover. The amplifier is designed for rail mounting type DIN EN 50022.

BLOCK DIAGRAM



DIMENSIONS



DIGITAL AMPLIFIER FOR PROPORTIONAL VALVES WITHOUT FEEDBACK
TECHNICAL DATA
GENERAL

DATA	UNIT	VALUE/RANGE
Power supply	V DC	24 (19...32)
Max. power consumption	W	35
Max. output current	A	2,7
Power supply polarity protection		
Output short-circuit protection		
Available reference signals	V	0...+10
	mA	0...20
		4...20
		4 preset values selected by 4 discrete inputs
Ramps		Two ramps according to rising and falling reference signal
Ramps (duration)	sec	0,01...9,99
Opto insulated output signal - "OK"	mA V DC	$I_{max.}=50$ $U_{max.}=35$
Opto insulated input signal - "ENABLE"	V DC	24
4 opto insulated input signal for preset values selection	V DC	24
PWM frequency	Hz	80...500
Reference signal offset correction	%	-9,99...+9,99
Mounting		Rail type DIN EN 50022
Ambient temperature	°C	0...50
Storage temperature	°C	-20...+50
Dimensions	mm	105x90x60

DIGITAL AMPLIFIER FOR PROPORTIONAL VALVES WITHOUT FEEDBACK

GENERAL DESCRIPTION

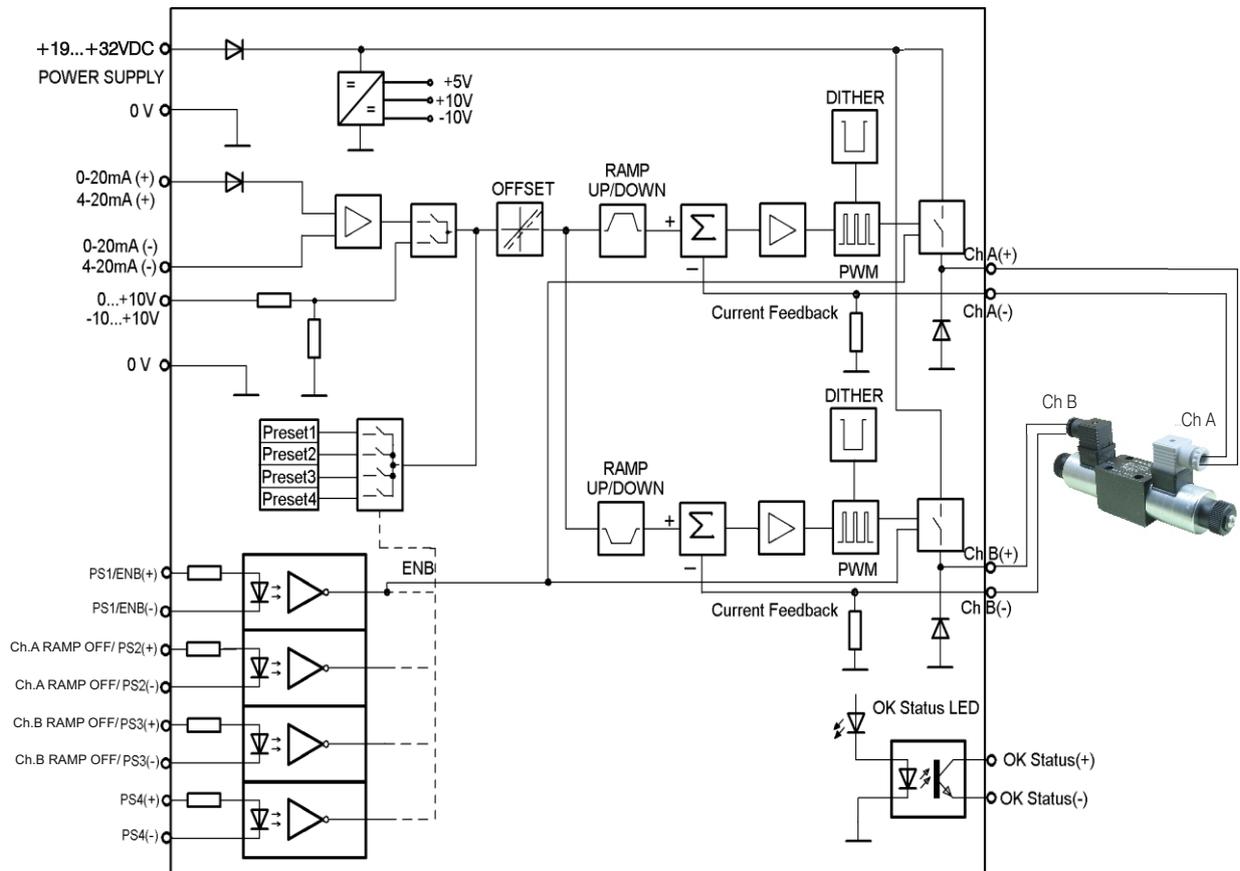


This digital amplifier EDAR 1211-2-25 is designed to control direct operated proportional directional control valves with two solenoids without feedback. There are few adjustments for base parameters:

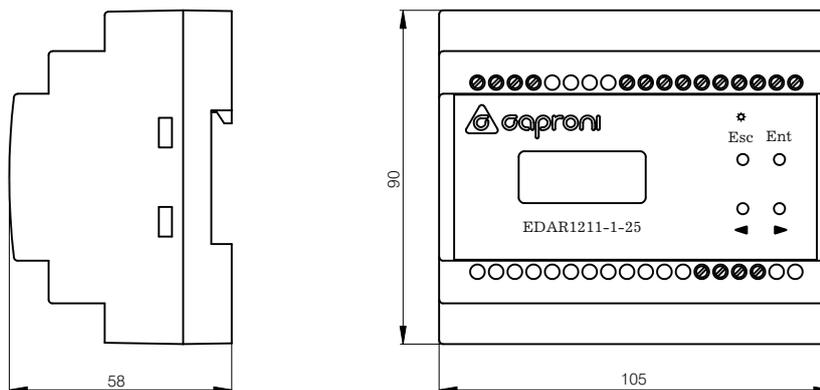
- Imax. to control the maximum current to the solenoid
- Imin. to correct the positive overlap (dead band elimination)
- Ramps to set increasing/decreasing time on channels "a" or "b"
- PWM to regulate hysteresis and stability (accuracy) of the valve -
 high frequency - high accuracy , high hysteresys
 low frequency - low accuracy , low hysteresys.

The adjustment sets realized by 4 push buttons on the front cover. The amplifier is designed for rail mounting type DIN EN 50022.

BLOCK DIAGRAM

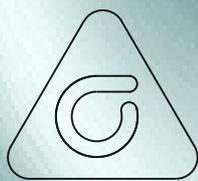


DIMENSIONS



DIGITAL AMPLIFIER FOR PROPORTIONAL VALVES WITHOUT FEEDBACK
TECHNICAL DATA
GENERAL

DATA	UNIT	VALUE/RANGE
Power supply	V DC	24 (19...32)
Max. power consumption	W	35
Max. output current	A	2,7
Power supply polarity protection		
Output short-circuit protection		
Available reference signals	V	0...+10 -10...+10
	mA	0...20 4...20
		4 preset values selected by 4 discrete inputs
Ramps		Two ramps for each direction according to rising and falling reference signal
Ramps (duration)	sec	0,01...9,99
Opto insulated output signal - "OK"	mA V DC	$I_{max.} = 50$ $U_{max.} = 35$
Opto insulated input signal - "ENABLE"	V DC	24
4 opto insulated input signal for preset values selection	V DC	24
PWM frequency	Hz	80...500
Reference signal offset correction	%	-9,99...+9,99
Mounting		Rail type DIN EN 50022
Ambient temperature	°C	0...50
Storage temperature	°C	-20...+50
Dimensions	mm	105x90x60



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BULGARIA JOINT-STOCK COMPANY

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